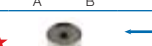


The Finishing Touch



Blade Index

Blade Name	Ordering Number	Description	Blade (Work Direction Shown)	Applications										Materials									
				Straight Edge	Hole Edge	Outer Edge	Cross-Hole Both Edges	Hole Back-Edge	Hole Inner Surface	Flat Surface	Sheet	Slot/Keyway	Inner Straight Corners	Steel	Aluminum	Copper	Brass	Cast Iron	Stainless Steel	Hardened Steel	Plastics	Carbide & Glass	
F12	151-29049	Countersink for hole-edges with up to 0.47" (12 mm) diameter.			●								●	●	●	●	●	●		●			
F20	151-29050	Countersink for hole-edges with up to 0.78" (20 mm) diameter.	★ 		●								●	●	●	●	●	●		●			
F30	151-29051	Countersink for hole-edges with up to 1.18" (30 mm) diameter.			●								●	●	●	●	●	●		●			
F26X	151-29147	Excellent for external chamfering of pipes, tubes and other items with up to 1.02" (26 mm) diameter.	★ 			●							●	●	●	●	●	●		●			
G10	151-29052	HSS. Deburs slots up to 0.6" (15 mm) wide.	★ 								●		●	●	●	●	●	●		●			
G20	151-29053	HSS, 4 cutting corners. For slots up to 0.4" (10 mm) wide.									●		●	●	●	●	●	●		●			
G30C	151-29115	Solid carbide, 3 cutting corners. Cleans corners and removes radii after machining for smooth flush mating of adjoining faces.										●	●	●	●	●	●	●	●	●			
G40C	151-29103	Carbide, 4 cutting corners. For slots up to 0.4" (10 mm) wide.									●		●	●	●	●	●	●	●	●			
K10C	151-29062	Double-edged, carbide. Deburs surfaces up to 1.91" (50 mm) wide.							●				●	●	●	●	●	●		●			
L10	151-29063	HSS, 4 cutting edges. Removes burrs from external edges, OD 0.78" (20 mm) and up. "A" side deburs materials with spiral chips; "B" side for powdery chips.				●							A ●	A ●	A ●	B ●	B ●	A ●		A ●	B ●		
R10	151-29141	Double-sided, round HSS blade. "A" side deburs materials with spiral chips; "B" side for powdery chips.	★ 		●					●			A ●	A ●	A ●	B ●	B ●	A ●		A ●	B ●		
R20	151-29142	Double-edged, round HSS blade for massive deburring tasks on materials with spiral chips.	★ 		●					●			●	●	●			●		●			
R30	151-29143	Produces arc-shaped finish on materials up to 0.63" (16 mm) thick. Use a single R30 for one straight edge, or two blades at once to deburr both edges simultaneously.			●					●			●	●	●			●		●			
BUS1	151-29195	Fine-finishing triangular scraper.						●	●	●				●	●	●	●	●	●		●		
BUS2	151-29196	Fine-finishing flat scraper.								●			●	●	●	●	●	●	●		●		
BUS31	151-29197	Fine-finishing round scraper.								●				●	●	●	●	●	●		●		
BUS4	151-29198	Fine-finishing hooked corner scraper.								●			●	●	●	●	●	●	●		●		
Q10	151-29236	Double-sided deburring ceramic blade.			●					●										●			
Q11	151-00132	Double-sided deburring. Curved ceramic blade for curved edges and small ridges.			●															●			
Finishing Bit	156-00001	D1/4" hex shank bit with deburr blade (4 pack).			●	●								●	●	●					●		

Durable TiN Coated Blades in Two Convenient Sets

Multi-purpose Blade Set B

For Standard Deburring

- 5 Pairs of B Blades: B10Px2, B11Px2, B12Px2, B20Px2, B30Px2

Multi-purpose Blade Set E

For Heavy Duty Deburring

- 5 Pairs of E Blades: E100Px2, E110Px2, E111Px2, E200Px2, E300Px2



Multi-purpose Blade Set B
Ordering No.: 155-00252



Multi-purpose Blade Set E
Ordering No.: 155-00251

Blade Holder E For all E blades.	 Ordering No.: 153-29004	Blade Holder FR Ratchet holder for all F blades.	 Ordering No.: 153-29006
Blade Holder B Holds all B blades. Use axially or perpendicular to holder.	 Ordering No.: 153-29000	Blade Holder U For all BUS blades.	 Ordering No.: 153-29121
Blade Holder M For both B- or E-series blades.	 Ordering No.: 153-29138	Blade Holder L For the L10 blade.	 Ordering No.: 153-29010
Blade Holder C For C40 & C42 blades	 Ordering No.: 153-29001	Blade Holder G Holds G10, G20 & G40C blades.	 Ordering No.: 153-29007
Blade Holder D For D80C & D82C blades.	 Ordering No.: 153-29002	Blade Holder G4 Angled to offer easy access to work area. Holds G10, G20 & G40C blades.	 Ordering No.: 153-29102
Blade Holder D5 For D85 blade.	 Ordering No.: 153-29003	Blade Holder G3 Angled to offer easy access to work area. Holds G30C blades.	 Ordering No.: 153-29094
Blade Holder F For all F blades.	 Ordering No.: 153-29005	Blade Holder K Holds the surface scraper K10.	 Ordering No.: 153-29009
Blade Holder BURR-BI BR	 Ordering No.: 153-29139	Handguard Stainless steel handguard to protect your hand.	 Ordering No.: 152-00030

SHAVIV deburring blades, sets, kits and tools are the choice of leading companies in the die & mold, automotive, aviation, plastics, electronics assembly, piping and other industries.



Die & Mold



Electrical



Plastic



Automotive



Metal



Plumbing

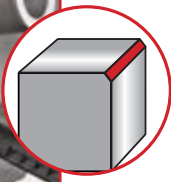


Aviation

Applications & Tool Selection Guide

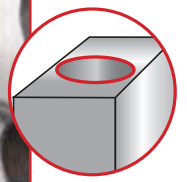
Straight Edge

For Sets: B, C, E, HC, M, 1, Burr-Bi



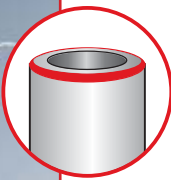
Hole Edge

For Sets: B, C, E, F, FR, HC, M, U, 1



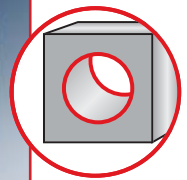
Outer Edge

For Sets: Burr-Ex, L



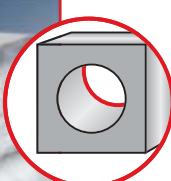
Cross-Hole Both Edges

For Sets: E, M, 1



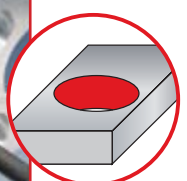
Hole Back-Edge

For Sets: C, E, HC, U



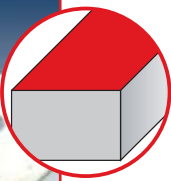
Hole Inner Surface

For Sets: C, HC, U



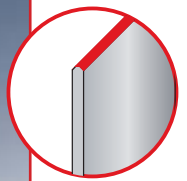
Flat Surface

For Sets: C, D, HC, K, U



Sheets

For Sets: D, Burr-Bi



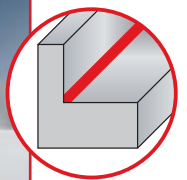
Slot/Keyways

For Sets: G, U

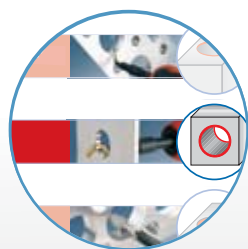


Inner Straight Corners

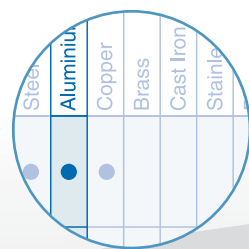
For Sets: U, G3



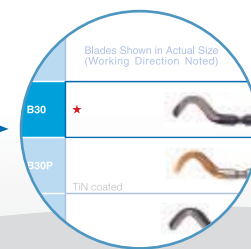
Finding the Right Tool for Your Job



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